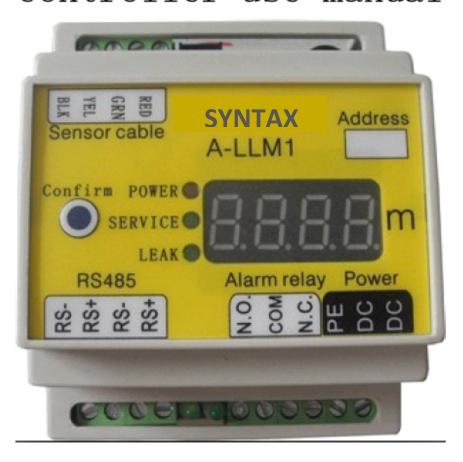
# controller use manual



Ver 1.0

# Installation/Operation Instructions

# General information

Please read these instructions and keep them in a safe place. These instructions must be followed carefully to ensure proper operation.

The A-LLM1 has been designed for use with leak sensing cables, point sensors and normally open, dry contact devices (float switch, pressure of vacuum switch, optical probe with adapter, limit switch, etc.). Up to 1500M (5000 ft) of sensor cable can be monitored by the A-LLM1. Contcat factory for information regardion longer monitoring distance.

The A-LLM1 is designed for installation in ordinary (non-hazardous) areas .The A-LLM1 has five small LED's to indicate power, status and communications activity, as well as a relay with SPDT contacts. Once detected, A-LLM1 liquid leakage positioning controller which produce the acousto-optic alarm, digital tube show leakage location, and starter relay, produce the machine without voltage contacts closed, A-LLM1 leak positioning controller using modbus RTU agreement programming, convenient and monitoring system integration. The A-LLM1 can be used as a stand-alone leak detection alarm, or connected to a host system(computer, or control automation system) via simple, twisted pair RS-485 serial mommuniction wiring.

Suitable for checking the machine room base station, warehouse, libraries, museums and the industrial field in important places such as real-time leakage detection.

# Product features:

- LED instructions power supply, leakage alarm, sensing cable faults and communication state.
  - It can record 32 leakage alarm data records.
  - Practical reliable twisted pair serial RS-485 communication mode And as far as communication distance up to 1200 m, programming agreement is the standard of industrial modbus agreement.
  - 12V DC power supply, no polar access.
  - The communication baud rate and address can be set through the test software.
  - The SPDT relay's output form to often open closed coexist freedom of choice.
  - Good ESD, and surge transients immunity technology, guaranteed that the reliable operation of the A-LLM1.
  - It is very easy to be install with DIN rail or enclosure.

#### **Basic characteristics**

compatibility		A-LLW1000 sensor cable and TraceTek leak detectingsenstion cables or the same type sensing cables		
Sensor cables max	imum length 1500M			
Accuracy	Sensor cable's length	Sensor cable's length of $0.5\% \pm 0.5 m$		
Environmental rat	ting Storage temperature	-40 °C~60 °C (0 °F~140°F)		
	Operating temperature	-20°C~50 °C (32 °F~122°F)		
	Operating humidity	5%~95% (No condensation)		

Serial Interface	Network configuration	RS-485 communication mode,baud rate can be chosen,optional address for 0 to 247,the factory default baud is 9600,and addresss is 0	
	Programming agreement	MODBUS RTU	
Relay contacts		AC125V,0.5A,DC24V,1A。 To often open, closed can be chosen	

# Installing the A-LLM1

Note:To avoid damage to the A-LLM1, store the unit int it's packaging until ready to install.

#### Selecting the mountion position

Chosse a location where the module will be protected from the elements, temperature extremes or heavy vibration. The A-LLM1 is designed to be snapped onto standard 35 mm DIN rail. Existing electrical or instrumentation cabinets with spare rail space make good mounting locations. It is also possible to install a small section of DIN rail directly on a wall or cabinet surface and monut the A-LLM1 in any location as long as it does not create a tripping hazard or expose the A-LLM1 to impact damage. The A-LLM1 should be monuted within 1200m wire run from the control system host. Contact the factory for methods to increase the wire run distance beyond 1200m.

**Importat:** The A-LLM1 is an electronic unit. Take the following precautions to avoid damage to electronic components:

- Handle with care and avoid mechanical shock and impact.
- · Keep dry.
- Avoid exposure to static electricity by touching a nearby piece of grounded equipment or water pipe prior to handling the A-LLM1.
- Avoid contact with metal filings, grease, pipe dope and other contaminants.

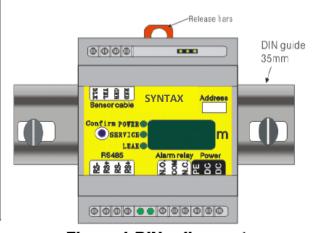


Figure 1:DIN rail mount

#### Mounting the A-LLM1 module

- Secure a sufficient length of DIN rail to the desired mounting surface, or locate and existing DIN rail with sufficient space to install the A-LLM1.
- Remove the A-LLM1 form it's packaging and snap onto the DIN rail with the release Tab towards the bottom. Shown in Figure 1.

#### Connections for Power and Telemetry

A-LLM1 communicates all alarm and status messages Via RS-485 twisted pair telemetry. Two of the four conductors in the power/telemetry cable are used for telemetry and the other two may be used to provide the supply voltage. Alternatively, separate wiring may be used for the supply voltage, as shown in Figure 2.

The A-LLM1 is can be supplied DC12V access(DC two terminals),PE terminal for power ground(not the power negative),can achieve good access to power ground of anti-interference ability.The specific method of pick up what is shown in the Figure 2

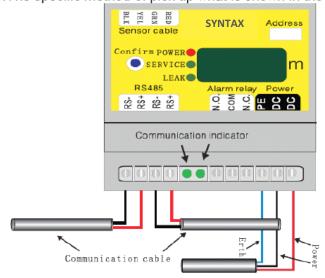


Figure 2 : Power and Telemetry Connections

#### **Connections for Alarm Relay**

A-LLM1 of relay contacts can be used for local or remote alarm,or control valve or other devices,also can control automantion system contacts input connection.It only for leakage alarm relay.The relay has to often open,colosed two kinds of state,the user can choose by the way .Alarm signal see the table below.

Wiring combination	Alarm condition	Output state
	No alarm	open
N.O.—COM	alarm	colsed
	Lose power	open
	No alarm	open
N.C.—COM	alarm	colsed
	Lose power	open

#### L eader Cable Connections for Sensor

The A-LLM1 can be used with the A-LLW1000,or any of the similar leak detecting sensing cables.Connect the leader cable to the A-LLM1 as shown in Figure 3.

# connetion line

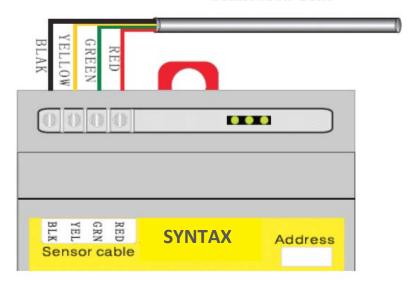
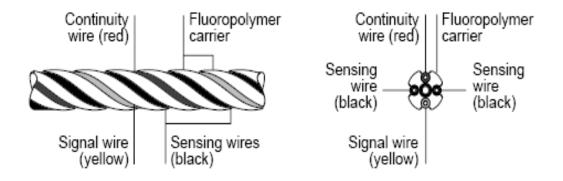
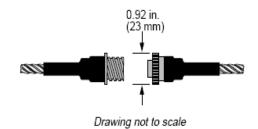


Figure 3:connetion line (leader cable)

Leak positioning sensor cable







#### End terminal



connection wire



Fixed glue stick a clip



------ SYNTAX